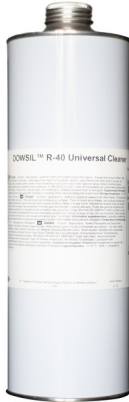




Technical Data Sheet



DOWSIL™ R-40 Universal Cleaner

DOWSIL™ R-40 Universal Cleaner is a specially formulated solvent blend designed to clean a large range of substrates used in bonding applications such as structural glazing, insulating glass systems, windows and doors and other applications.

APPLICATIONS

Cleaning of most common surfaces such as glass, metal profiles, plastics and other non-porous substrates.

FEATURES

- Cleaning solvent
- Easy to apply
- Ready to use
- Transparent

BENEFITS

- Quick evaporation

TYPICAL PROPERTIES

Specification Writers: These values are not intended for use in preparing specifications.

Property	Unit	Result
Color		Colorless
Specific Gravity at 23°C		0.79
Viscosity at 23°C	cSt	2
Usable life	Years	4

DESCRIPTION

DOWSIL R-40 Universal Cleaner is a specially formulated solvent blend designed to clean non-porous substrates.

HOW TO USE

Good surface cleaning is the precondition for durable bonding applications. A diligent and thorough procedure is so required to ensure that substrates are properly cleaned prior to sealant application.

We recommend to use DOWSIL R-40 Universal Cleaner according the following 2-cloth cleaning method. This procedure should be followed for every application.

TWO-CLOTH CLEANING METHOD

The “two-cloth cleaning method” is a proven technique to clean non-porous surfaces. The use of one cloth to clean a substrate is not a recommended procedure and is not as effective as two

cloths. Clean, soft, absorbent, lint-free cloths must be used. This method consists of cleaning the substrate with a solvent saturated cloth followed by a drying wipe with a separate clean cloth. Following is the procedure described in greater detail:

1. Thoroughly clean all surfaces by brushing away any loose materials.
2. Pour a small quantity of cleaning solvent into a buffer container. Do not apply solvent from the original container.
3. Wipe the joint surfaces with sufficient force to remove dirt and contaminants.
4. Visually inspect the cloth to determine if contaminants were effectively removed. If the cloth remains dirty, repeat step 3 with a new cloth until this cloth remains white and/or clean.
5. Allow the cleaner to dry until all the solvent evaporates. This typically takes 5 to 30 minutes depending on room temperature and humidity.

6. Apply silicone sealant from Dow latest 4 hours after the cleaning operation.

HANDLING

PRECAUTIONS

PRODUCT SAFETY

INFORMATION REQUIRED FOR SAFE USE IS NOT INCLUDED IN THIS DOCUMENT. BEFORE HANDLING, READ PRODUCT AND SAFETY DATA SHEETS AND CONTAINER LABELS FOR SAFE USE, PHYSICAL AND HEALTH HAZARD INFORMATION. THE SAFETY DATA SHEET IS AVAILABLE ON THE DOW WEBSITE AT WWW.CONSUMER.DOW.COM, OR FROM YOUR DOW SALES APPLICATION ENGINEER, OR DISTRIBUTOR, OR BY CALLING DOW CUSTOMER SERVICE.

USABLE LIFE AND STORAGE

Containers should be kept tightly sealed when not in use. This material must be stored in a warehouse suitable for flammable materials.

When stored between 5°C and 30°C in the original unopened containers, this product has a usable life of 4 years from the date of production.

PACKAGING INFORMATION

DOWSIL R-40 Universal Cleaner is available in standard industrial container sizes.

LIMITATIONS

This product is neither tested nor represented as suitable for medical or pharmaceutical uses.

HEALTH AND ENVIRONMENTAL INFORMATION

To support customers in their product safety needs, Dow has an extensive Product Stewardship organization and a team of product safety and regulatory compliance specialists available in each area.

For further information, please see our website, www.consumer.dow.com or consult your local Dow representative.

LIMITED WARRANTY INFORMATION – PLEASE READ CAREFULLY

The information contained herein is offered in good faith and is believed to be accurate. However, because conditions and methods of use of our products are beyond our control, this information should not be used in substitution for customer's tests to ensure that our products are safe, effective, and fully satisfactory for the intended end use. Suggestions of use shall not be taken as inducements to infringe any patent.

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Your exclusive remedy for breach of such warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted.

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